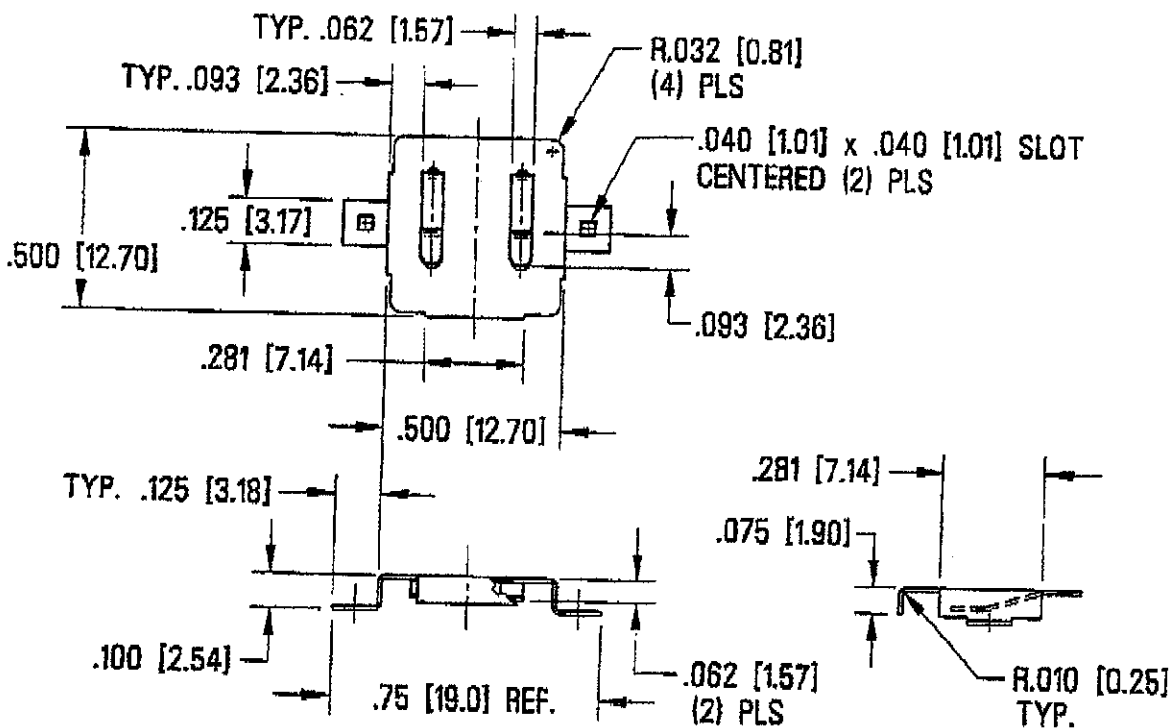


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NOTE:

1. HEAT TREAT TO ROCKWELL C42-45
2. FINISH: TIN PLATE .0002 [0.005] MIN. OVER
 NICKEL PLATE .0001 [0.002] MIN. OVER
 COPPER PLATE .00005 [0.001] MIN.
 BAKE 375 DEGREES F. FOR 4 HOURS.

KEYSTONE ELECTRONICS CORP.			
ASTORIA, N.Y. 11105-2017			
PART NAME		COIN CELL CLIP	
MATERIAL			
.010 [0.25] TH'K SPRING STEEL 1050			
FINISH		DRN BY	DATE
AS NOTED		BOONE	4.4.94
		APP'D	SCALE
		<i>JD</i>	2X
TOLERANCES	INCH	(MM)	CODE
DECIMAL	±.005	(±0.15)	C
ANGULAR	± 1/2°		
UNLESS OTHERWISE SPECIFIED			
DATE	DESCRIPTION	REV.	DWG NO.
			9-SM-1216