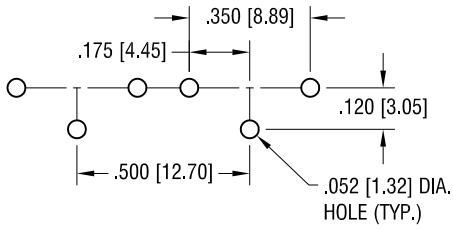
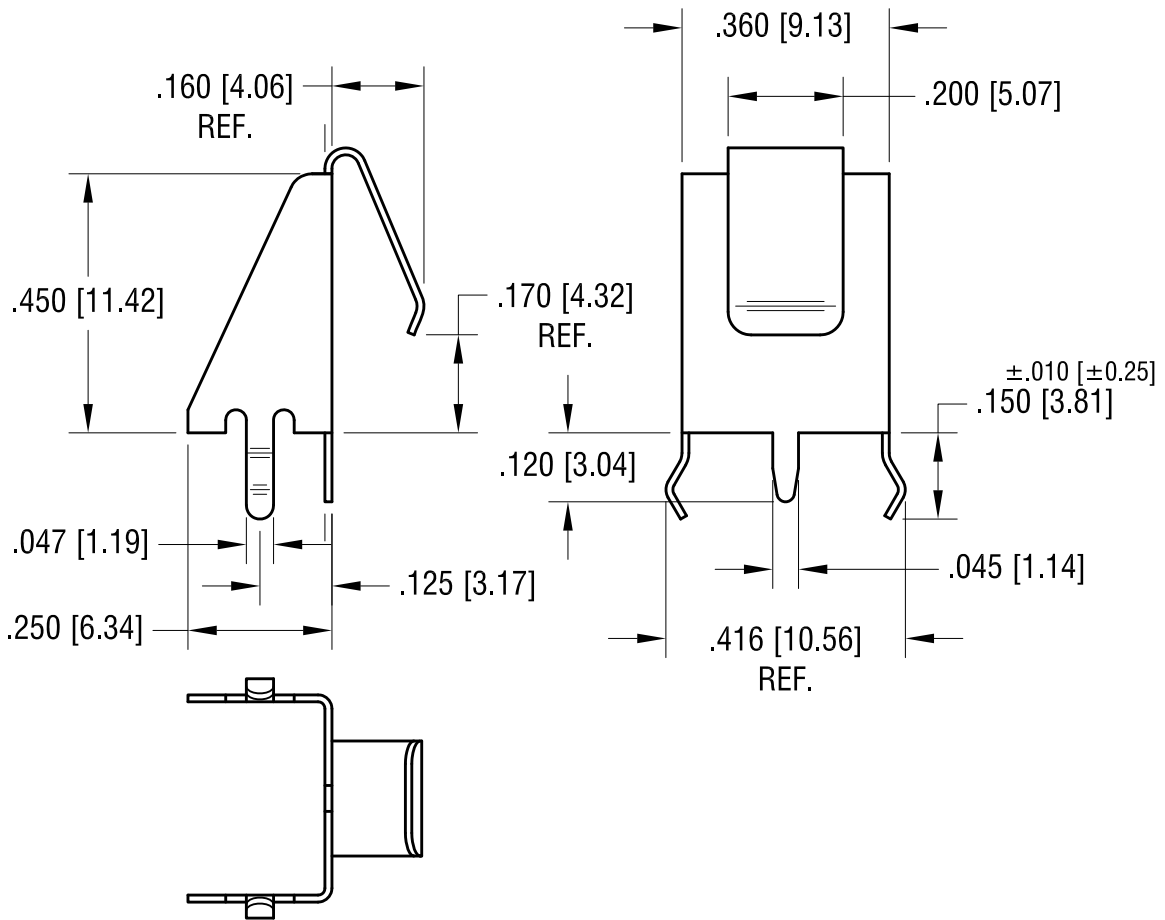
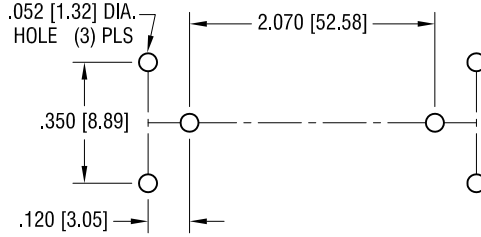


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RECOMMENDED LAYOUT FOR '9 VOLT' BATTERY



RECOMMENDED LAYOUT FOR 'AA' BATTERY USING ONE SPRING (P/N 590) AND ONE BUTTON (P/N 596) CONTACT



NOTE:

1. HEAT TREAT TO SPRING TEMPER.
2. FINISH:  
 .000002" - .000005" GOLD (MIL-G-45204), OVER  
 .0002" - .0003" NICKEL (QQ-N-290), OVER  
 .000100" - .000150" COPPER (MIL-C-14550) AND  
 BAKE IMMEDIATELY AFTER PLATING 375°  
 FOR 4 HOURS.

REF. Z3745EMX  
 REF. C-1139-NTH-1  
 REF. 34-991101-A  
 REF. 11610450.01

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PART NAME			
'9V' 'AA' 'N' SNAP-IN SPRING CONTACT			
MATERIAL			
.012 [.30] TH'K ANNEALED SPRING STEEL			
FINISH		DRN BY	DATE
GOLD PLATE		NT	9.22.10
		APP'D	SCALE
		LN	3X
TOLERANCES	INCH [MM]	CODE	DWG NO.
DECIMAL	± .005 [± 0.15]	C/M	
ANGULAR	± 1°		
UNLESS OTHERWISE SPECIFIED			

DATE	DESCRIPTION	REV.

**9-590-GP**