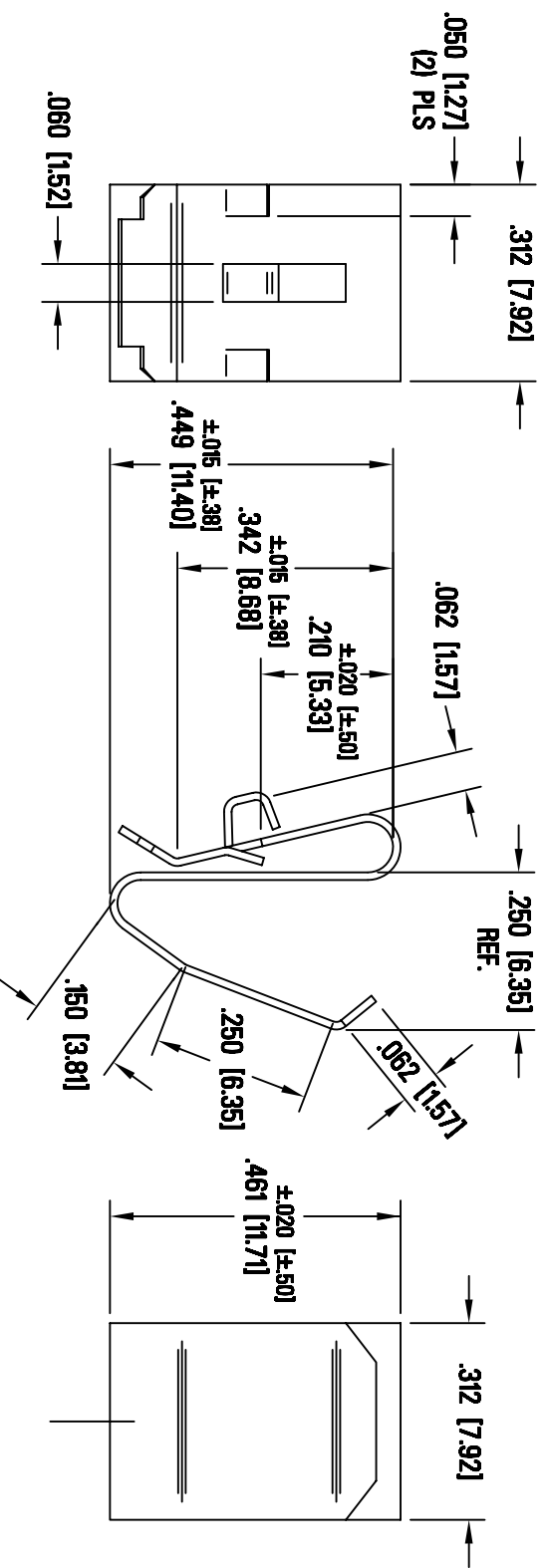


DATE	DESCRIPTION	REV.



- NOTE:
1. ALL INSIDE BEND RADII TO BE A MIN. OF MATERIAL THICKNESS UNLESS OTHERWISE SPECIFIED.
  2. PART MUST BE FREE OF ALL BURRS AND SHARP EDGES.
  3. HEAT TREAT TO SPRING TEMPER ROCKWELL C46-48.

4. FINISH: COMMERCIAL NICKEL PLATE .00015 MIN. NICKEL PLATE OVER .00005 MIN. COPPER PLATE AND BAKE IMMEDIATELY AT 375° F. FOR 6 HOURS.

<b>KEYSTONE ELECTRONICS CORP.</b>			
ASTORIA, N.Y. 11105-2017			
PART NAME		BATTERY CONTACT	
MATERIAL			
.012 [.30] TH'K ANNEALED SPRING STEEL			
FINISH			
NICKEL PLATE			
TOLERANCES	INCH	[MM]	CODE
DECIMAL	±.010	[±.25]	C
ANGULAR	± 1/2°		
UNLESS OTHERWISE SPECIFIED			
DRN BY	BOONE	DATE	3.8.00
APP'D		SCALE	4X
DWG NO.		9-209-WA	