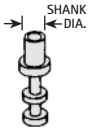
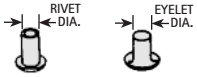
"BASIC" STAKING KIT

This kit provides the basic components needed to stake a majority of our most popular sizes of eyelets, rivets and terminals. The unskilled operator can produce profesional looking assemblies quickly and with minimal training.



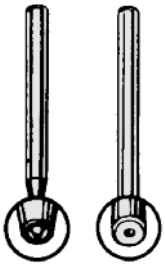


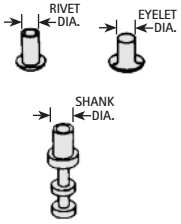
CAT. NO. 1721 COMPLETE KIT

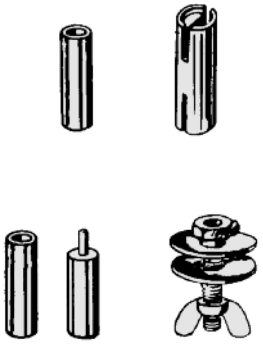
CAT. NO.	CONSISTS OF ONE EACH:
1714 1715	Top Setting Tool
1719	Anvil Holder
1716 1717	Bottom Anvil

"MASTER" STAKING KIT

This kit provides all of the components needed to stake most terminals, standoffs, eyelets or rivets. This kit also includes sprung receding pins so that eyelets can be prealigned for easy assembly of componets. Kit supplied in convenient plastic case for ease of use.







CAT. NO. 1713 COMPLETE KIT

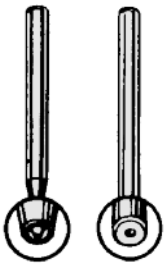
CAT. NO.	CONSISTS OF ONE EACH:
1714 1715 1304 1305 1306 1307 1324	Top Swaging Tool
1719	Anvil Holder
1325	Anvil for 6-32 Standoffs
1326 1716 1717 1722	Anvil for Turret Terminals
1726	Anvil for Fork Turret Terminals
1315	Receding Pin - .045 (1.15) Dia.
1316	Receding Pin - .069 (1.75) Dia.
1321	Return Spring for Receding Pins

INDIVIDUAL TOOLS

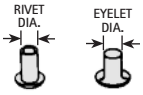
TOP SETTING TOOLS (Swager)

For Single End Terminals, Eyelets or Rivets

1/4" Diameter Tools

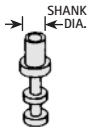


CAT. NO.	FOR SHANK DIA.
1714	.062 (1.57) to .098 (2.49)
1715	.110 (2.8) to .125 (3.2)
1328	.130 (3.3) to .140 (3.6)
1324	.180 (4.5) to .190 (4.8)



For Doube End (Feed-Thru)

Hole in tool fits over Pin head and securely stakes the rivet part of terminal.



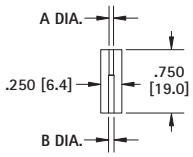
CAT. NO.	FOR PIN ON RIVET END
1304	.051 (1.30) Hole Dia.
1305	.063 (1.60) Hole Dia.
1306	.073 (1.85) Hole Dia.
1307	.086 (1.49) Hole Dia.
1324	.098 (2.49) Hole Dia.

BOTTOM ANVILS

For Single End Terminals or Double End Terminals

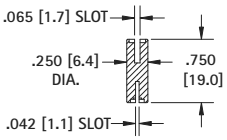
Anvils have different size holes in each end therefore will accept 2 sizes of Pins of either Single or Double end Turret type Terminals.

CAT. NO.	A DIA.	B DIA.
1722	.053 (1.35)	.065 (1.65)
1716	.070 (1.78)	.100 (2.54)
1717	.128 (3.25)	.152 (3.86)



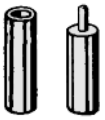
ANVILS FOR FORK TERMINALS

Accepts Diameter of 3/32 to 5/32 at one end and diamter of 3/16 other end .040 (1.0) slot one end and .060 (1.52) slot at other end.



CAT. NO. 1726

ANVILS FOR SWAGE SPACERS



CAT. NO.	BUSHING SIZE
1326	Holds Bushing with 5/32" O.D.
1325	For Bushing with 6-32" Thread
1309	For Bushing with 4-40 Thread

TOOL HOLDERS

Tool holders will hold all .250 (6.4) diameter anvils. May be used with receding pin and return spring to hold eyelets in place during the staking process.

CAT. NO. 1719

"IMPACT" STAKING KIT

All that is required to stake almost all swage components. Just press down and it stakes. Tools provided allow bench top staking with out setting up arbor or drill press. Staking tool can be adjusted to provide heavy to light blows. Receding sprung pins can be assembled into anvil to locate eyelets for easy assembly of components. Kit supplied in convenient plastic case for ease of use.

CAT. NO. 1707 COMPLETE KIT

CAT. NO.	CONSISTS OF ONE EACH:
	TOOLS
1302	Impact Handle
1300	Anvil Tool Holder Base
	SWAGING TOOLS
1312	.040 (1.02) to .072 (1.83)
1313	.078 (1.98) to .093 (2.36)
	SWAGING TOOLS FOR DOUBLE ENDED TURRET
1310	.053 (1.35) Diameter Hole
1311	.062 (1.57) Diameter Hole
	ANVIL COMPENTS
1716 1717 1722	Anvil for Turret Terminals
1726	Anvil for Fork Turret Terminals
1315	Receding Pin - .045 (1.15) Dia.
1316	Receding Pin - .069 (1.75) Dia.
1321	Return Spring for Receding Pins